



Lubricants

Lubricants act as friction reducers to ease forming processes, fitting assembly and prevent galling, corrosion and seizing of components. The use of the correct lubricant for various purposes is critical to achieve maximum tool life during forming processes and performance of threaded connections.

Parflange® Lubricants

Lubricants are used to maximize tool life during the flanging process. Selection of the appropriate lubricant for the type of Parflange machine is critical to its proper operation.

Part Description

Recommended for use with steel or stainless steel **Part No. LB 2000 (8 oz.)**
 Recommended for use with carbon steel only **MPG-2 Grease/1030**



Fig. S123 — Parflange Lubricants, LB 2000 and MPG-2

Flaring and Presetting Lubricants

High pressure lubricant is necessary to maximize tool life and assure flare/preset quality during the associated processes. STP lubricant is recommended for lubrication of all presetting tools and for the flaring tooling associated with the Hydra-Tool and Karryflare machines.

Part Description

Flaring and Presetting Lubricant **Part No. STP**



Fig. S124 — STP Lubricant

EO / EO-2 Fitting Lubricants

EO Niromont lubricants are specifically developed for lubrication of threads prior to assembly of EO and EO-2 fittings.

Part Description

EO Niromont – Liquid 250cc bottle..... **Part No. Niromont-Liquid**
 EO Niromont – Paste 130 g. tin **Niromont-Paste**



Fig. S125 — EO Niromont

Loctite Anti-Seize Lubricant

This highly refined blend of aluminum, copper and graphite lubricant is designed for use during assembly of threaded components to prevent galling, corrosion and seizing in temperatures of -65°F to +1600°F. This lubricant also assures easier assembly. The lubricant is salt-, corrosion- and moisture-resistant. Applications: Stainless steel threads for reduced chance of galling.

Part Description

4 oz. Tube, Brush Top **Part No. 80209**
 8 oz. Bottle, Brush Top..... **76732**
 13 oz. Aerosol..... **76759**
 8 oz. Bottle, Marine Grade..... **34395**
 16 oz. Bottle, Marine Grade..... **34026**



Fig. S126 — Loctite Anti-Seize Lubricant

Dimensions and pressures for reference only, subject to change.